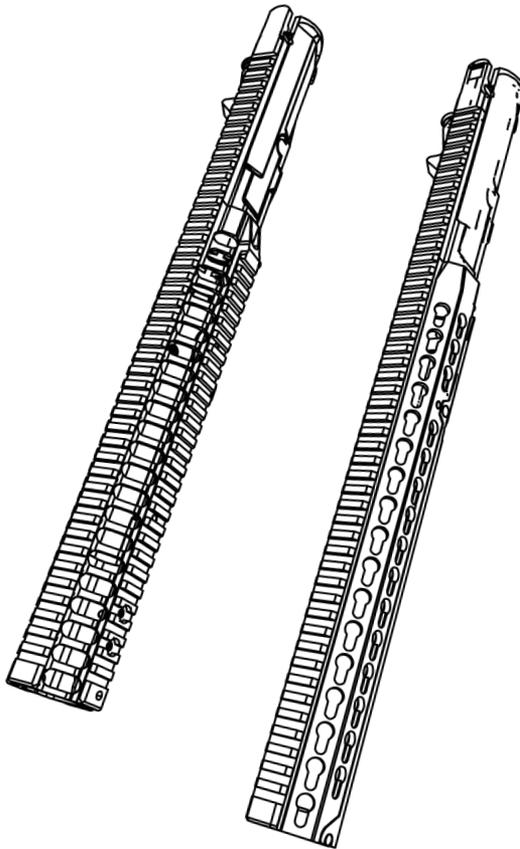
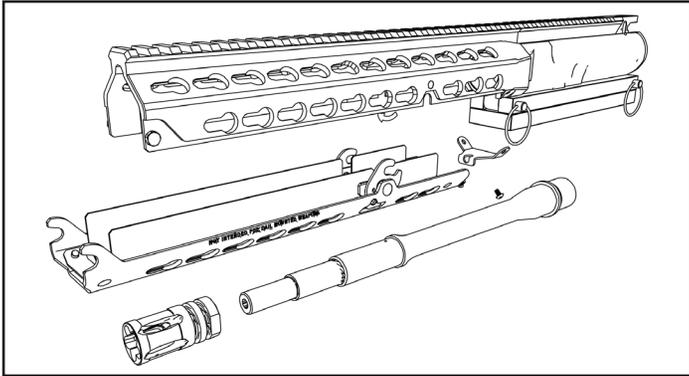




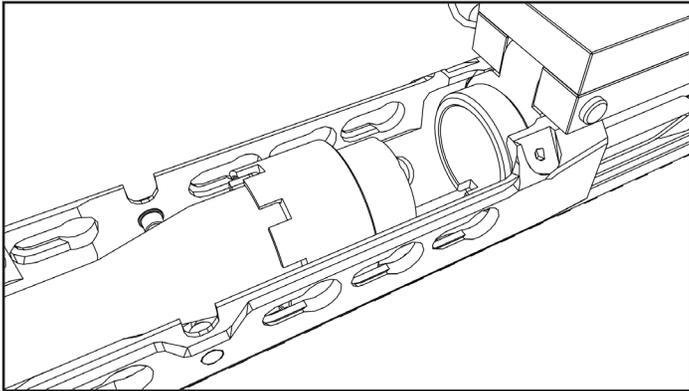
VIS: POLYLITHIC UPPER



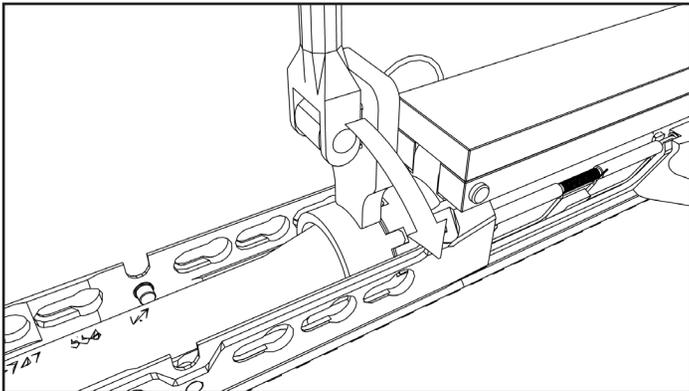
Improper installation can result in damage. Do not attempt installation if you are not familiar with the firearm, tools and techniques involved. You are responsible for any damage or injury resulting from the improper use or installation of this product.



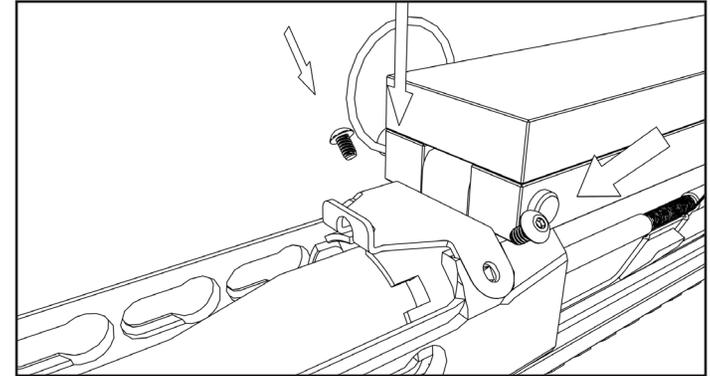
1. Install barrel nut onto barrel and secure VIS receiver on action block.



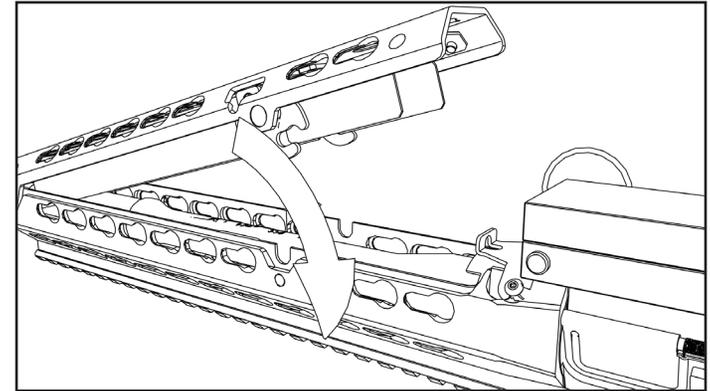
2. Lubricate barrel extension and gently install into receiver, ensuring that the indexing pin extension is aligned with notch in VIS receiver.



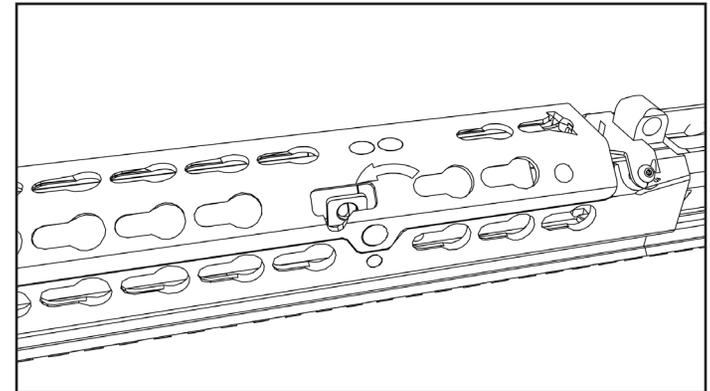
3. Apply anti-seize to threads of receiver and install barrel nut by hand. Once threaded, use the included barrel nut wrench to tighten barrel nut to 40 foot pounds (54.23 nm).



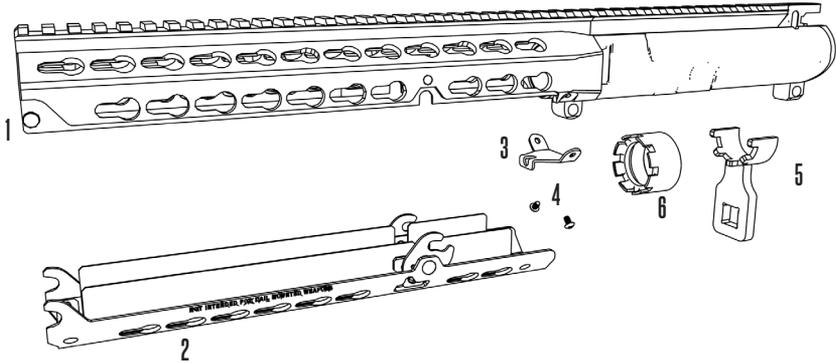
4. Use two included bolts to secure M203 mounting bracket to receiver.



5. Install lower handguard, front first, into VIS receiver.



6. Once fully seated use moderate thumb pressure to close locking tabs and secure lower handguard.



- | | |
|--------------------------|----------------------|
| 1. VIS Receiver | 4. Bracket Bolts |
| 2. Lower Handguard | 5. Barrel Nut Wrench |
| 3. M203 Mounting Bracket | 6. Barrel Nut |

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