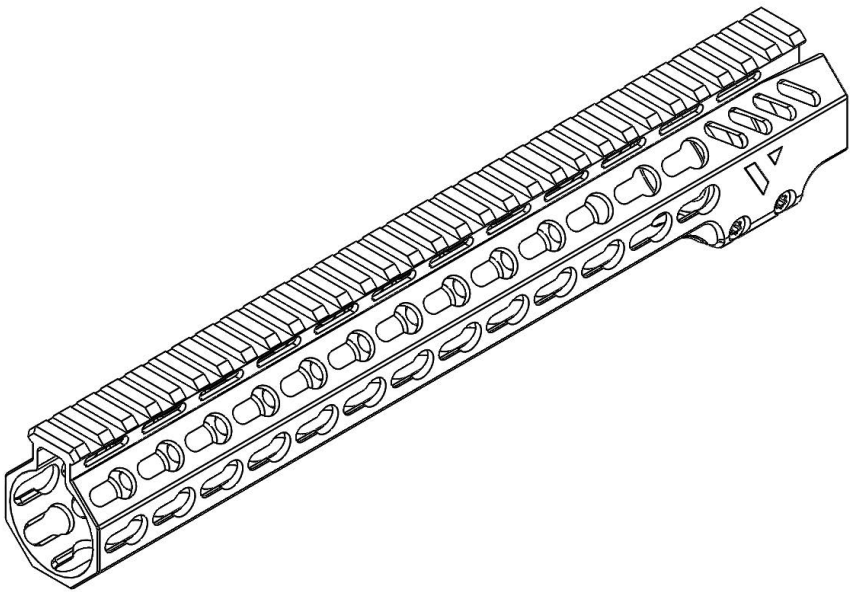


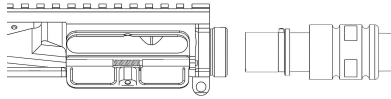


FREEDOM RAIL

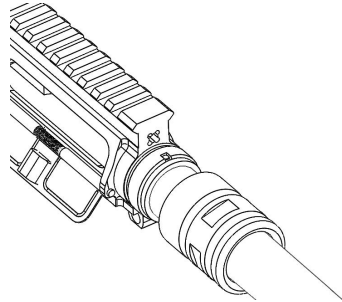


IMPROPER INSTALLATION CAN RESULT IN DAMAGE. DO NOT ATTEMPT INSTALLATION IF YOU ARE NOT FAMILIAR WITH THE FIREARM, TOOLS AND TECHNIQUES INVOLVED. YOU ARE RESPONSIBLE FOR ANY DAMAGE OR INJURY RESULTING FROM THE IMPROPER USE OR INSTALLATION OF THIS PRODUCT.

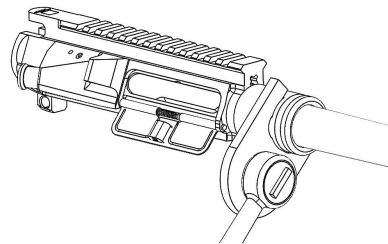
1. INSTALL BARREL NUT ONTO THE BARREL AND SECURE THE UPPER RECEIVER.



2. LUBRICATE THE BARREL EXTENSION AND GENTLY INSTALL INTO RECEIVER ENSURING THAT THE INDEXING PIN IS ALIGNED WITH THE NOTCH IN UPPER RECEIVER.

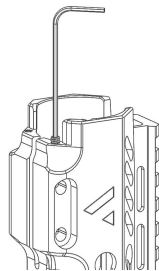


3. APPLY ANTI-SEIZE TO THREADS OF RECEIVER AND INSTALL THE BARREL NUT BY HAND. ONCE THREADED, USE THE INCLUDED BARREL NUT WRENCH TO TIGHTEN BARREL NUT TO 30-40 FOOT POUNDS.

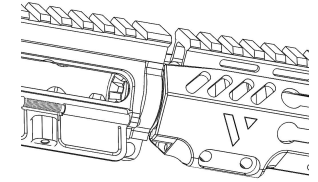


NOTE: THREE TIMES TORQUING PROCEDURE PROVIDES FOR A BETTER THREAD FIT AND PREVENTS BARREL NUTS FROM BECOMING LOOSE.

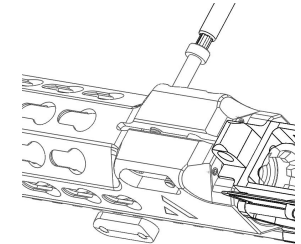
4. PRE-INSTALL THE SET SCREWS WITH THE SUPPLIED 1/16 HEX KEY UNTIL THEY ARE FLUSH WITH THE END OF THE RAIL. IMPORTANT: DO NOT ALLOW THE SET SCREWS TO ENTER THE SHOULDER BOLT PASSAGE.



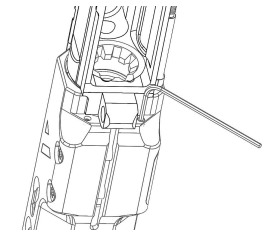
5. SLIDE RAIL OVER THE BARREL NUT, ENSURING ANTI-ROTATION WINGS ARE ALIGNED,



6. INSTALL SHOULDER BOLTS AND LOCKING INSERT. SNUG BOTH BOLTS, TORQUE BOLT CLOSEST TO THE MUZZLE TO 45-55 INCH POUNDS. REPEAT FOR THE SECOND BOLT. (THREAD LOCKING COMPOUND IS RECOMMENDED)



7. TIGHTEN THE SET SCREWS WITH THE SUPPLIED 1/16 HEX WRENCH. DO NOT OVERTIGHTEN.

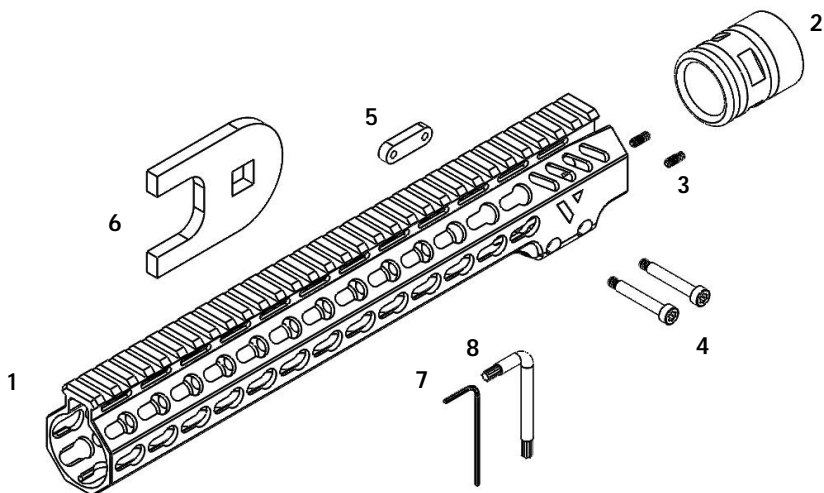


8. TO DISASSEMBLE, REVERSE ASSEMBLY ORDER.

ACCESSORIES:

RAILS AND ACCESSORIES CAN BE ASSEMBLED WHEREVER A MOUNTING HOLE IS LOCATED. THESE RAILS AND ACCESSORIES CAN BE PLACED AT THE 3, 6, AND 9 O'CLOCK POSITIONS INCLUDING THE 45-DEGREE POSITIONS. NOTE: BE SURE TO FOLLOW ALL MANUFACTURE'S MOUNTING INSTRUCTIONS WHEN INSTALLING KEYMOD ACCESSORIES TO THIS RAIL.

IF YOU ENCOUNTER ANY DIFFICULTIES OPERATING THE FREEDOM RAIL SYSTEM, OR IF YOUR QUALIFIED GUNSMITH/TECHNICIAN HAS QUESTIONS REGARDING INSTALLATION OF THE FREEDOM RAIL SYSTEM, FEEL FREE TO CONTACT VLTOR DIRECTLY, EITHER BY TELEPHONE AT (520) 408-1944 OR BY EMAIL: SUPPORT@VLTOR.COM. PLEASE VISIT WWW.VLTOR.COM FOR THE MOST UPDATED OPERATION/INSTALLATION MANUAL, NEW PRODUCTS, ACCESSORIES, FREQUENTLY ASKED QUESTIONS (FAQ), VLTOR NEWS, AND RELATED LINKS.



1. FREEDOM RAIL
2. BARREL NUT
3. (2) SET SCREWS
4. (2) SHOULDER BOLTS

5. FREEDOM LOCKING INSERT
6. BARREL NUT WRENCH
7. 1/16 HEX KEY SHORT ARM
8. T25 TORX WRENCH SHORT ARM

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